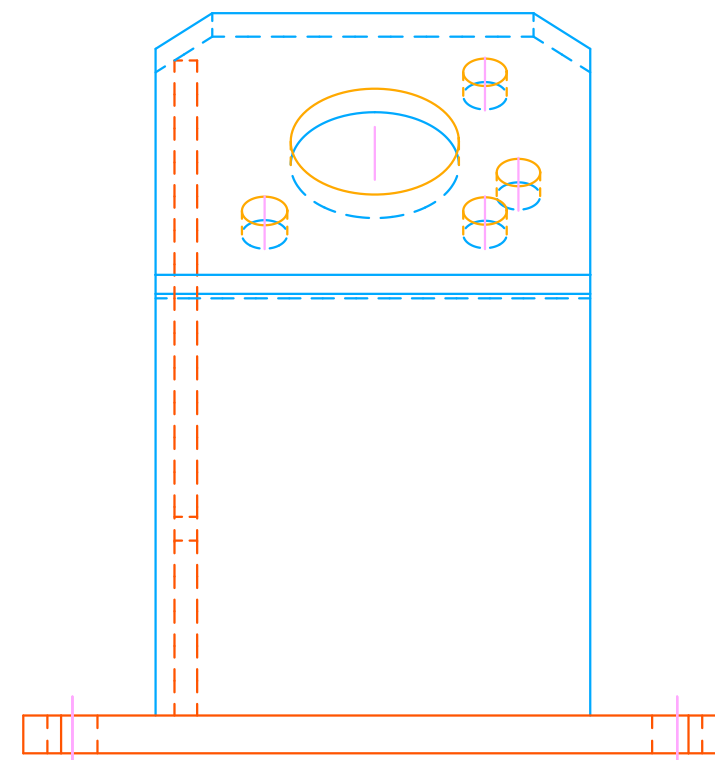
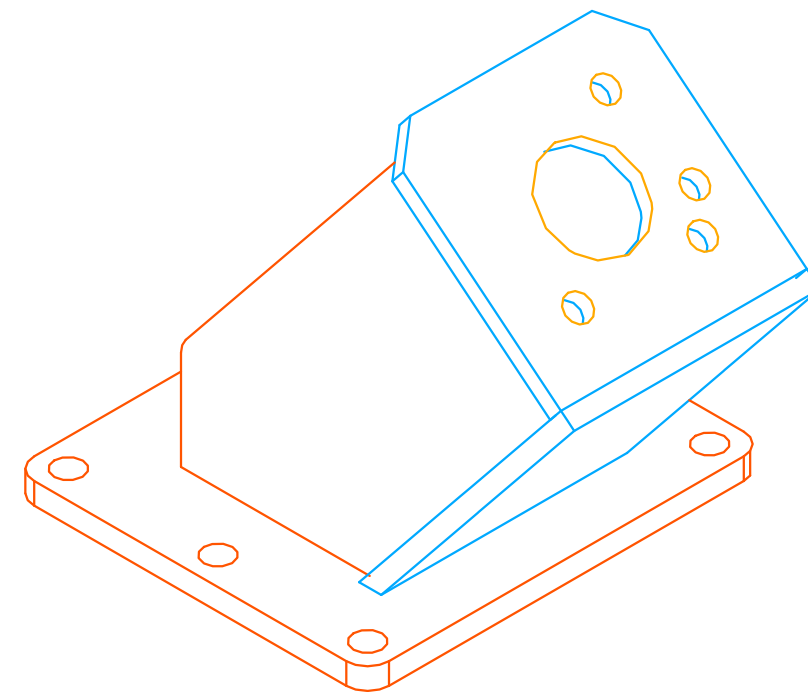




NOTE:

1. CO₂ WELDING AS PER PS-608
2. REMOVE SHARP CORNERS
3. PRIMING AS PER PS-529 (PROCESS-2)

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										TRACTOR DIVISION									
DIMENSIONS										KANDIVLI(EAST), MUMBAI 400 101, INDIA.									
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000	E.R. / PROC.REQ.NO :		PART NO. :						
		UPTO	3	6	30	120	400	1000	2000	4000			007537557C11						
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	PART NAME :		HSU MTG. BKT. (8000)						
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2									
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4									
v	VERY COARSE(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8										
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									HEAT TREATMENT :								
		OVER	-		10		50		120		400		-						
		UPTO	10		50		120		400		-								
f	FINE	(X.XXX)	±1*		±0°30'		±0°20'		±0°10'		±0°5'								
m	MEDIUM	(X.XX)	±1*		±0°30'		±1*		±0°30'		±0°15'		±0°10'						
c	COARSE	(X.X)	±1°30'		±1*		±0°30'		±0°15'		±0°10'		±0°10'						
v	VERY COARSE(X)	-	±3*		±2*		±1*		±0°30'		±0°30'		±0°20'						
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.																			
COMPUTER GENERATED DRAWING/ DO NOT CHANGE MANUALLY																			
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE :		A2		ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE						